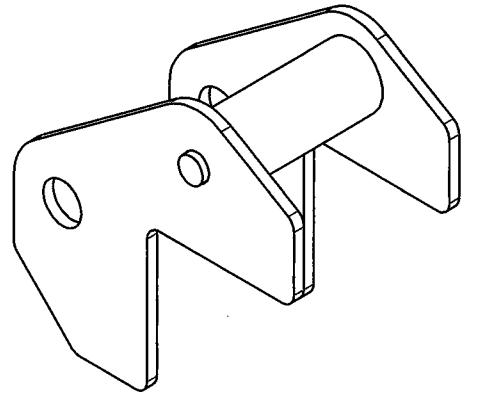
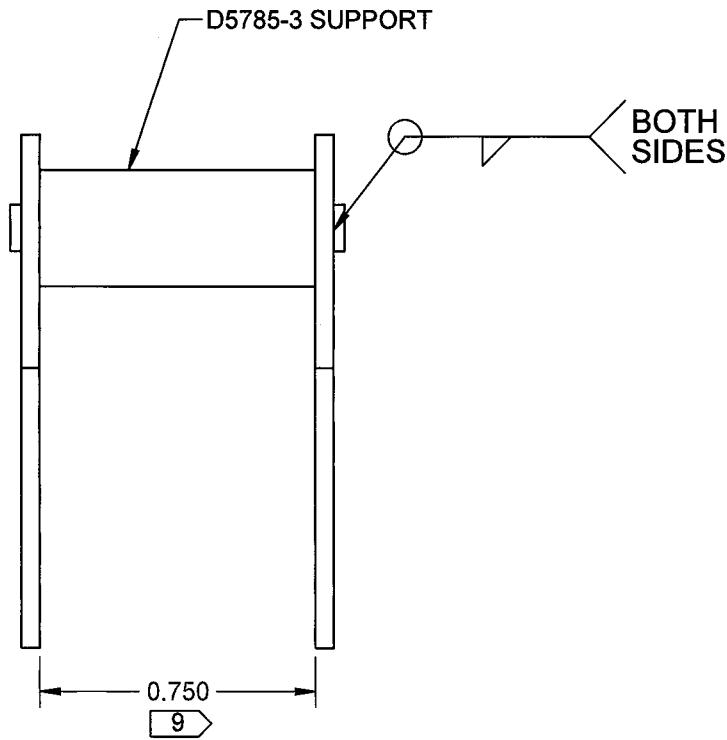
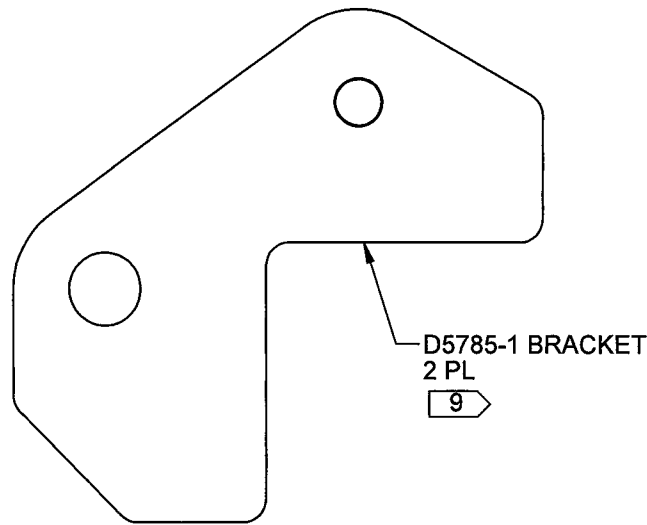


QTY -041	P/N	DESCRIPTION
X	D5785-041	HANDLE BRACKET
2	D5785-1	BRACKET
1	D5785-3	SUPPORT



**D5785-041 HANDLE BRACKET**  
(DERIVED FROM AERO DESIGN P/N 84263-02)

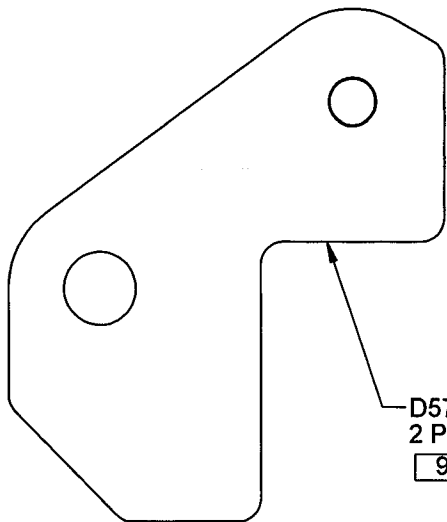
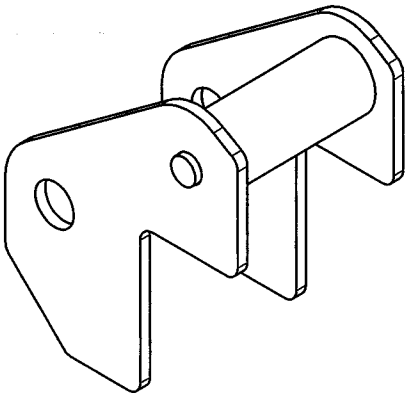
- NOTES:
- 1) MATERIAL: N/A
  - 2) FINISH: NONE
  - 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
  - 4) UNITS: INCHES UNLESS OTHERWISE NOTED
  - 5) BREAK SHARP EDGES: N/A
  - 6) IDENTIFICATION: IDENTIFY PER DART QSI 044
  - 7) WEIGHT: 0.05 lbs
  - 8) WELD PER DART QSI 004
  - 9) USE JIG DT10636 TO POSITION D5785-1 BRACKETS

**RELEASED**  
2020 OCT 20  
HSE EN 20-77

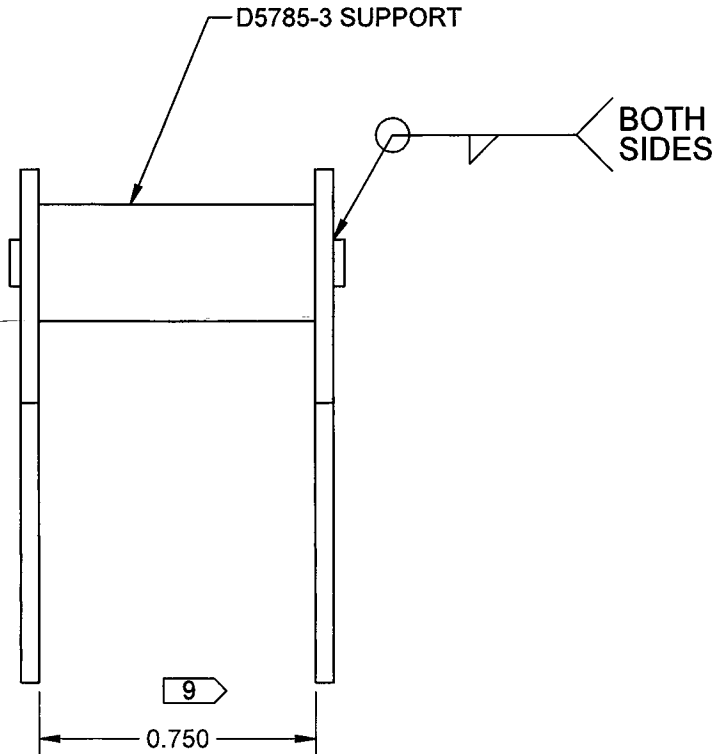
APPROVED

B	ADD -5/-043	RF	20.03.11
A	NEW ISSUE	ZF	20.01.09
REV.	DESCRIPTION	BY	DATE
DESIGN	ZF	<b>DART AEROSPACE LTD</b> HAWKESBURY, ONTARIO, CANADA	
DRAWN	RF		
CHECKED	KPT	DRAWING NO.	REV. B
MFG. APPR.	DD	<b>D5785</b>	SHEET 1 OF 5
APPROVED	ML	TITLE	SCALE
DE APPR.	DS	<b>HANDLE BRACKET</b>	NTS
DATE	20.03.11	COPYRIGHT © 2020 BY DART AEROSPACE LTD THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD.	

QTY -043	P/N	DESCRIPTION
X	D5785-043	HANDLE BRACKET
1	D5785-3	SUPPORT
2	D5785-5	BRACKET



D5785-5 BRACKET  
2 PL  
9



**D5785-043 HANDLE BRACKET** <sup>B</sup>  
(DERIVED FROM AERO DESIGN P/N 84263-02)

NOTES:

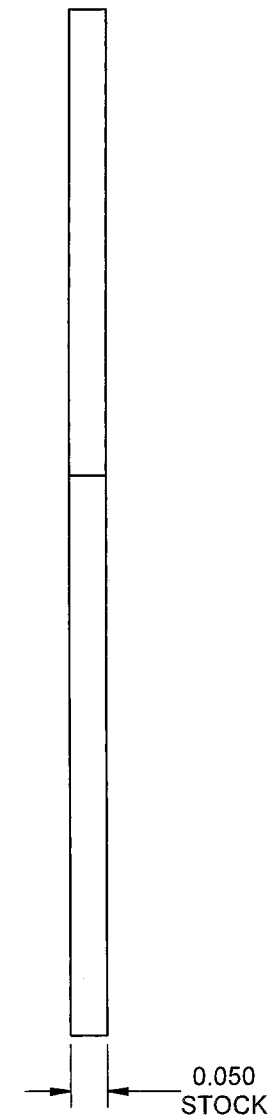
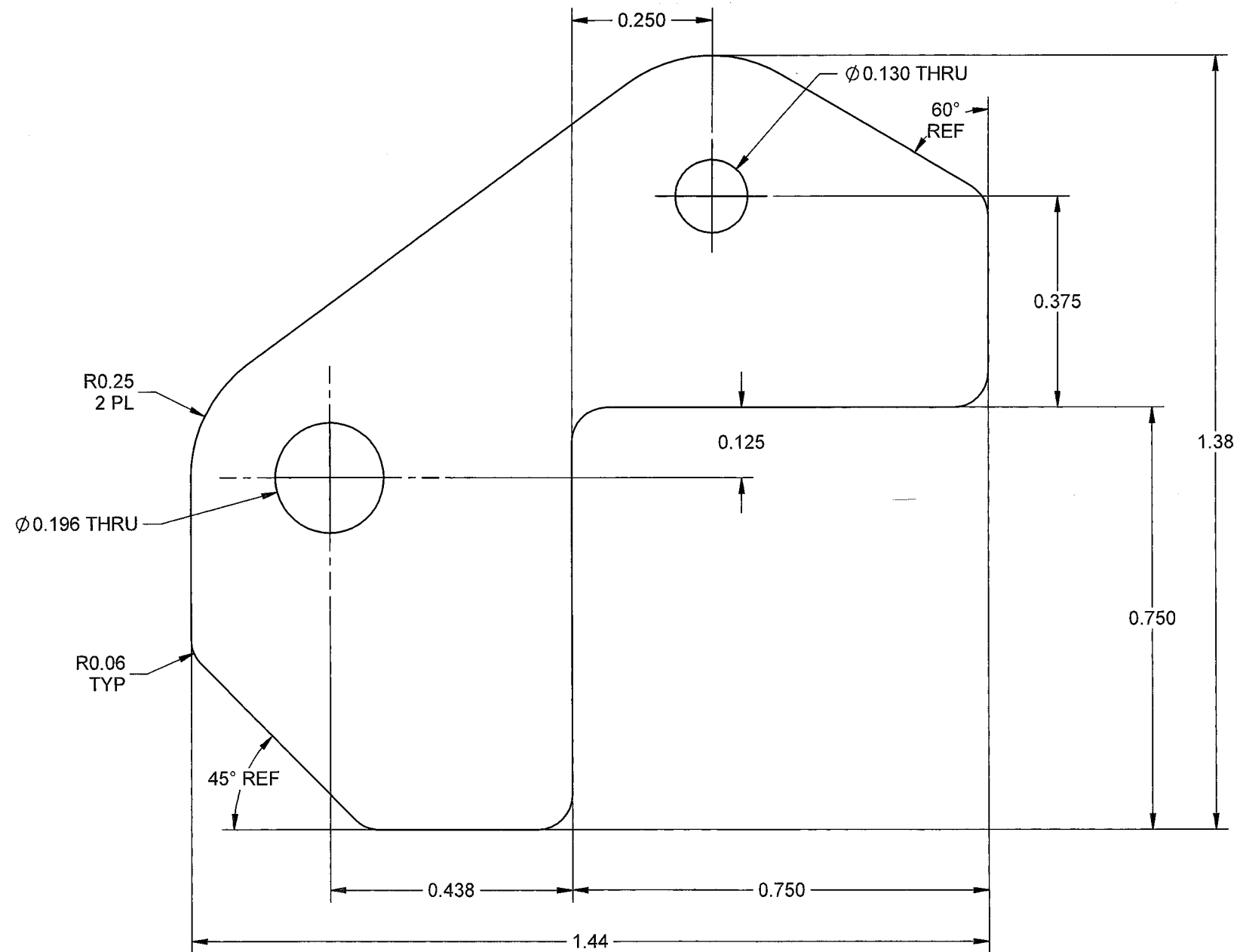
- 1) MATERIAL: N/A
- 2) FINISH: NONE
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: N/A
- 6) IDENTIFICATION: IDENTIFY PER DART QSI 044
- 7) WEIGHT: 0.04 lbs
- 8) WELD PER DART QSI 004
- 9) USE JIG DT10636 TO POSITION D5785-5 BRACKETS

RELEASED

2020 OCT 20

APPROVED

DESIGN	ZF	<b>DART AEROSPACE LTD</b>	
DRAWN	RF	HAWKESBURY, ONTARIO, CANADA	
CHECKED	KPT	DRAWING NO.	REV. B
MFG. APPR.	DD	<b>D5785</b>	SHEET 2 OF 5
APPROVED	ML	TITLE	SCALE
DE APPR.	DS	<b>HANDLE BRACKET</b>	NTS
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**D5785-1 BRACKET**  
(DERIVED FROM AERO DESIGN P/N 36273-01)

**NOTES:**

- 1) MATERIAL: 304/316 STAINLESS STEEL SHEET ANNEALED, #18 GA (0.050 THICK)  
PER MIL-S-5059 OR AMS 5513 (304) OR AMS 5524 (316) OR ASTM A240 OR ASME SA240  
REF DART SPEC M304S18GA
- 2) FINISH: NONE
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
- 6) IDENTIFICATION: NONE
- 7) WEIGHT: 0.01 lbs
- 8) ALL NON-DIMENSIONED FEATURES WITHIN 0.030 OF "D5785-1-REVB.DXF"

**RELEASED**

2020 OCT 20 4p

APPROVED

DESIGN	ZF	<b>DART AEROSPACE LTD</b> HAWKESBURY, ONTARIO, CANADA	
DRAWN	RF		
CHECKED	KPT	DRAWING NO.	REV. B
MFG. APPR.	DD	<b>D5785</b>	SHEET 3 OF 5
APPROVED	ML	TITLE	SCALE
DE APPR.	DS	<b>HANDLE BRACKET</b>	NTS
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8 7 6 5 4 3 2 1

D

D

C

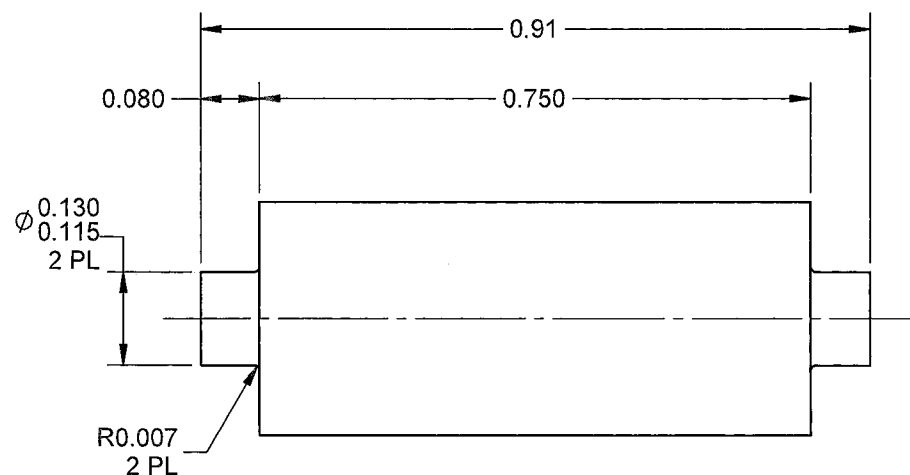
C

B

B

A

A



**D5785-3 SUPPORT**  
(DERIVED FROM AERO DESIGN P/N 36275-02)

**RELEASED**

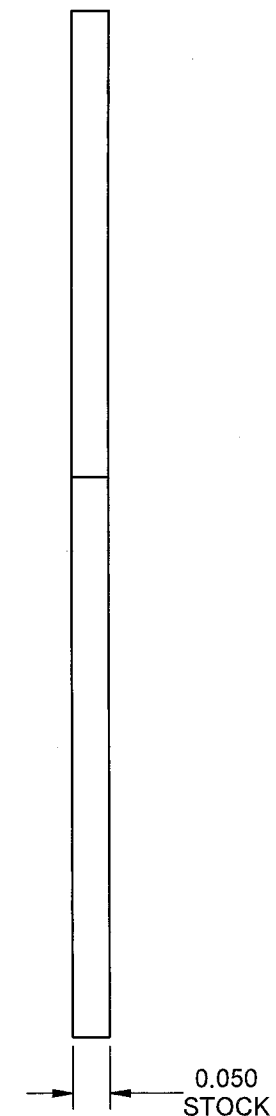
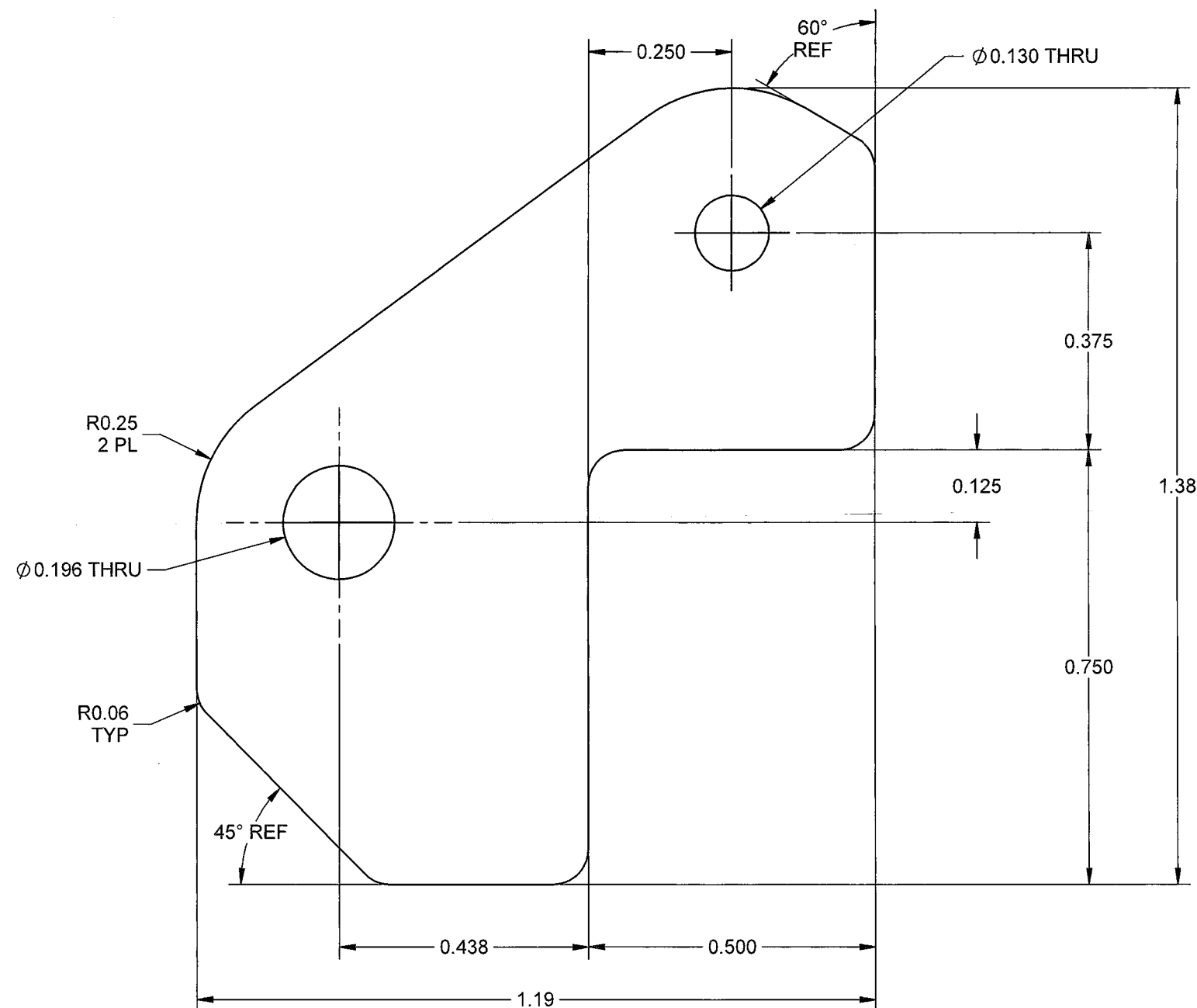
2020 OCT 20 *up*

APPROVED

- NOTES:**
- 1) MATERIAL: 304/316 STAINLESS STEEL ROUND BAR  
PER ASTM A276 OR ASTM A479  
REF DART SPEC M304R
  - 2) FINISH: NONE
  - 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
  - 4) UNITS: INCHES UNLESS OTHERWISE NOTED
  - 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
  - 6) IDENTIFICATION: NONE
  - 7) WEIGHT: 0.02 lbs

DESIGN	ZF	<b>DART AEROSPACE LTD</b>	
DRAWN	RF	HAWKESBURY, ONTARIO, CANADA	
CHECKED	KPT	DRAWING NO.	REV. B
MFG. APPR.	DD	<b>D5785</b>	SHEET 4 OF 5
APPROVED	ML	TITLE	SCALE
DE APPR.	DS	<b>HANDLE BRACKET</b>	NTS
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8 7 6 5 4 3 2 1




**D5785-5 BRACKET**   
(DERIVED FROM AERO DESIGN P/N 36273-01)

- NOTES:**
- 1) MATERIAL: 304/316 STAINLESS STEEL SHEET ANNEALED, #18 GA (0.050 THICK)  
PER MIL-S-5059 OR AMS 5513 (304) OR AMS 5524 (316) OR ASTM A240 OR ASME SA240  
REF DART SPEC M304S18GA
  - 2) FINISH: NONE
  - 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
  - 4) UNITS: INCHES UNLESS OTHERWISE NOTED
  - 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
  - 6) IDENTIFICATION: NONE
  - 7) WEIGHT: 0.01 lbs
  - 8) ALL NON-DIMENSIONED FEATURES WITHIN 0.030 OF "D5785-5-REVB.DXF"

**RELEASED**

2020 OCT 20 

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DESIGN	ZF	<b>DART AEROSPACE LTD</b> HAWKESBURY, ONTARIO, CANADA	
DRAWN	RF		
CHECKED	KPT	DRAWING NO. <b>D5785</b>	REV. B
MFG. APPR.	DD	SHEET 5 OF 5	
APPROVED	ML	TITLE	SCALE
DE APPR.	DS 	<b>HANDLE BRACKET</b>	NTS
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